

Work Order ID 163667

Tuesday, July 11, 2017 10:14:50 AM

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Item ID: D2804-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: RH Step Fwd Bracket
Start Date: 7/11/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 7/11/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: REWORK

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2804	D ✓

100

0.00

100

Small Fab

Small Fab

Small Fab

Memo

PULL FROM STK
1 X D2804-042 B158144

INSTALL BOLTS, WASHERS AND NUTS PER REV.D

0.07

110

0.00

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.02

DAS
30
9-89

1 JUL 11 2017

150

0.00

150

Small Fab

Small Fab

Small Fab

Memo

1-Spray LPS-3 on Bolt Shaft, not on thread as per Dwg D2804
2-Assemble as per Dwg D2804.

0.09

17/07/11 DAS 36 9-89

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Item ID: D2804-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: RH Step Fwd Bracket
Start Date: 7/11/2017 Start Qty: 1.00 ***1*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.02		DAS 30 9-89		1			JUL 11 2017
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo RE-IDENTIFY USING NEW B/N	0.00 0.01		DAS 30 9-89		1			JUL 11 2017
180 *180* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							17/7/13   JUL 11 2017

Picklist Print

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Parent Item: D2804-042

D2804-042

Parent Item Name: RH Step Fwd Bracket

Start Date: 7/11/2017

Required Date: 7/11/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F05.03.30MS21043-3 was MS21042L3 KJ/JLM
IPP Rev:G As per Rev C 06-11-08 JLM
IPP REV:H 16.06.23 AS PER DWG REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C16A *AN3C16A* BOLT		Purchased	No				Each	50.0000	**	2	DAS 30 9-89	JUL 11 2017	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				OVER002			50						
				m136648			50		2				
D2804-042 *D2804-042* RH Step Fwd Bracket		Manufactured	No				Each	4.0000	**	1	DAS 30 9-89	JUL 11 2017	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST475			4	B15B144	①				
				148424			4						
D3672-15 *D3672-15* Phenolic Washer		Manufactured	No				Each	77.0000	**	4	DAS 30 9-89	JUL 11 2017	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST047			77		4				
				151784			77						

Picklist Print

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Parent Item: D2804-042

D2804-042

Parent Item Name: RH Step Fwd Bracket

Start Date: 7/11/2017

Required Date: 7/11/2017

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

Each

590.0000

2

MS21043-3

**

DAS
30
9-89

JUL 11 2017

Nut

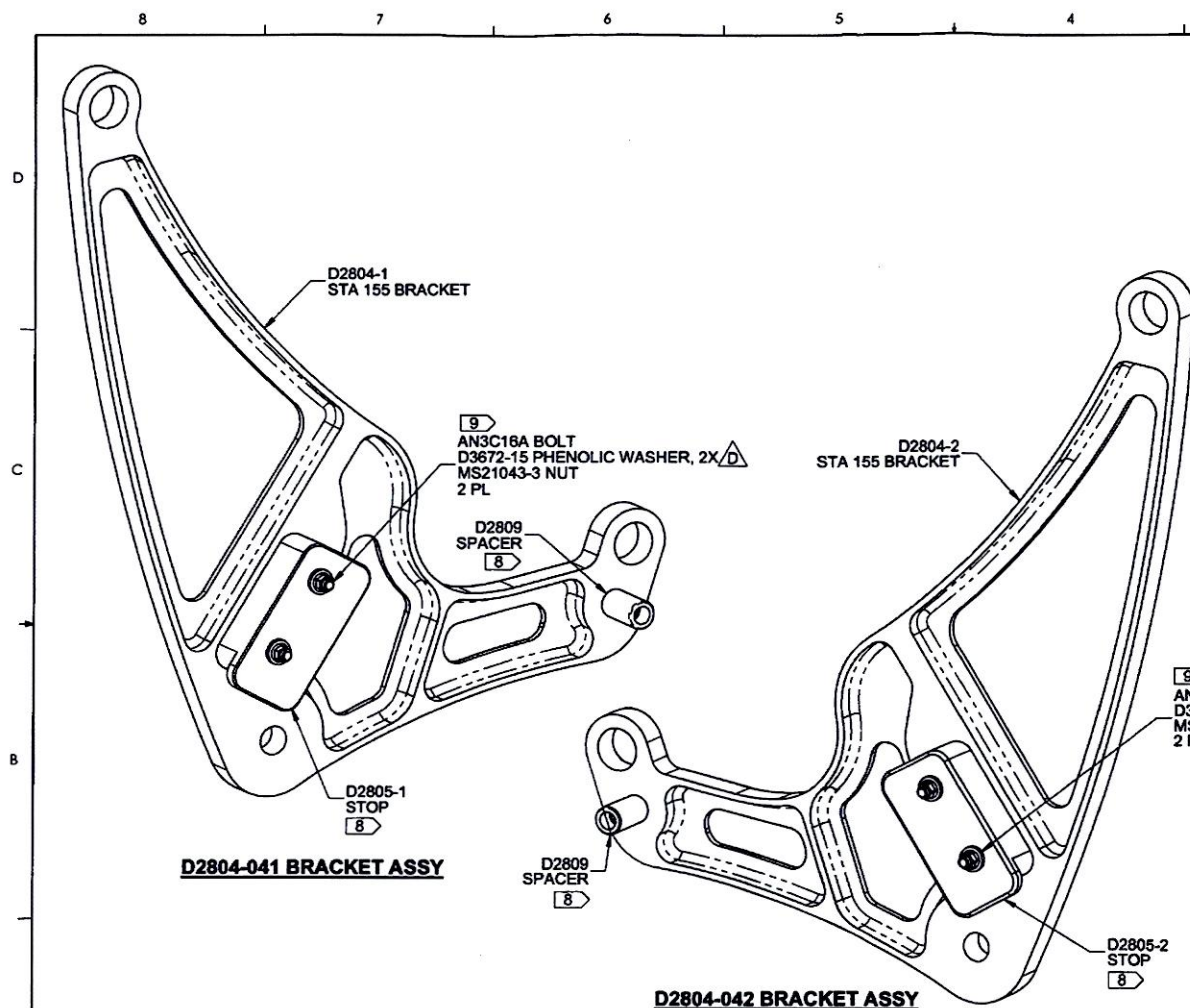
Location

Loc Qty

Loc Code

FG	80	
103691	80	
FP001	119	
m136182	119	
GA	84	
m136182	84	
ST302	307	
m137459	7	
m137587	300	

2



ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
	X		D2804-041	BRACKET ASSY
		X	D2804-042	BRACKET ASSY
1	1		D2804-1	STA 155 BRACKET
2		1	D2804-2	STA 155 BRACKET
3	1		D2805-1	STOP
4		1	D2805-2	STOP
5	1	1	D2809	SPACER
6	4	4	D3672-15	PHENOLIC WASHER
7	2	2	AN3C16A	BOLT
8	2	2	MS21043-3	NUT, SELF-LOCKING

RELEASED

2016 JUN 22
ECN 16-661

D	REVISE TO CURRENT FORMAT: D3672-15 WAS NAS1515H3; MS21043-3 WAS MS21042-3; ADD CSINK (SECTIONS E-E AND J-J). REF: PAR16-499. D6-3/4: 2.656 WAS 2.654 REASON: CAD ERROR.	MB	16.04.11
C	CHANGE GEOMETRY TO ADD CLEARANCE	CP	06.10.16
B	ADD CUTOUTS AND -043/-044	CP	04.11.22
A	NEW ISSUE	CP	00.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ML	DRAWING NO.	REV. D
MFG. APPR.	JLM	D2804	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	D9	STA 155 BRACKET	NTS
DATE	16.04.11	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "GLOSS WHITE" (4.3.5.1) OR "GREY SANDEXT" (4.3.5.6) OR "BLACK SANDEXT" (4.3.5.7) OR "GREEN SANDEXT" (4.3.5.8) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 1.37 lbs
 - 8) PRESS D2805-X AND D2809 INTO PLACE PRIOR TO POWDER COAT
 - 9) INSTALL BOLT WITH LPS-3 CORROSION INHIBITOR, ENSURE NO LPS-3 ON THREADS